Superconducting Magnet Division Business Plan

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Outline:

- Business Model, (over)simplified
- Internal Strengths and Weaknesses
- External Opportunities and Threats
- Goals and How to Get There
- Key Concerns / Issues







Business Model:

- ~1/3 Provide C-AD support as needed, tasks vary by FY:
 - AGS Cold Snake
 - E-Lens 6T superconducting solenoid
 - RHIC Helical magnet repairs
 - LeREC correctors (yes, we can make copper coils)
 - sPhenix
 - Valve box extension
 - Time Projection Chamber (TPC)
- ~ 2/3 Survive by our wits:
 - DOE Programs / Projects
 - LHC (20 magnets + testing, \$40M)
 - APUL (2 magnets + testing, \$6M)
 - LARP (46 coils, 27 magnet tests, \$45M)
 - Work For Others (see next slide)







Internal Strengths

"3.6 SWOT Analysis

 Internal analysis revealed the major strengths of SCMD to be experienced, imaginative staff, and extensive facilities..."

Greatest strength = staff:

 Extensive (> 30 yr) experience among scientists, engineers and technicians on all types of LTS and HTS superconducting magnet programs:

High field NbTi cosθ magnets - 1st ever all-Kapton cable insulation!

SSC

R&D + Production:

RHIC

Most cost effective superconducting magnet design ever

LHC

ZERO dipole, quad failures in 20 yr! CQS @BNL: 432 magnets, 96 types, 1 magnet per day!

DESY

1st use of new technology:

BEPC-II

- NbTi deposited directly on beam tube!
- **Super KEK**
- Infinite variety, high field IR applications
- Alpha (2 so far)

High field 4m Nb₃Sn cosθ coils, magnet cold tests:

LARP

- New 24kA, 1.9K test facility, state of the art energy extraction
- SMES, IBS
- High field (25T) large bore HTS solenoids
- **iRCMS**

State of the art quench detection

NSLS-II ESM, LSST Unique magnetic field measurement & power supply development

A CENTURY OF SERVICE

Antimatter trap cover story!



Internal Weaknesses

"3.6 SWOT Analysis

• Internal analysis revealed the...primary weaknesses to be age distribution of staff, age of equipment, the size of staff (which is slightly too small), and overhead (which is largely to due space charges).

Greatest weakness = staff:

- Aging
- At severely reduced numbers*, "critical mass"; singular key personnel, most notably:
 - Electrical engineering & technical support
 - Cryogenic technical support
- Insufficient new hires → no succession plans
- * Also causes increased OH rates, reducing our competitiveness







External Opportunities and Threats

 External Opportunities – covered by P. Wanderer



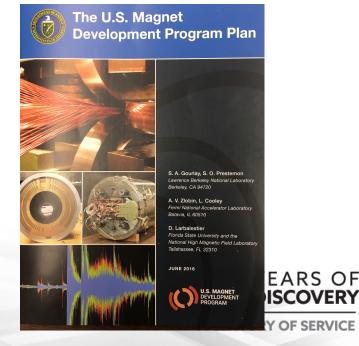
- External Threats
 - Unfair competition by other National Laboratories
 - "U.S." Magnet Development Program, coauthored by LBNL, FNAL and NHMFL, i.e., not BNL
 - LARP / AUP BNL not fully utilized for magnet development, cold mass and magnet assembly, despite having "unfair competitive advantage" in some areas
 - Reduced DOE funding
 - Increasing OH rates (external to SMD)

New and developing magnet projects:

- AUP aka LARP for LHC HiLumi upgrade
- Alpha-g (antihydrogen experiment at CERN)
- EIC IR magnets many types
- Princeton Fusion lab PPPL replace failed copper coils
- IBS Korea high field solenoid magnet facility
- GARD Magnet R&D for the future (e.g., FCC)
- SBIR/STTR
- · Superconducting wiggler for NSLS II



Slide from P. Wanderer talk, this Retreat







Goals and How to Get There

1. Support the AUP LHC Hi-Lumi Project

- → requires hiring a minimum of 5 technicians, likely more
- → but not until FY19! Need a plan for other work in FY18 to build and train staff

2. Support eRHIC

- → IR magnets are ALL UNIQUE AND CHALLENGING
- → requires intensive engineering well in advance of CD1, because "Direct Wind" and Nb3Sn quads take very long to build
- → needs eRHIC R&D funding, Program Development funding, C-AD Support, etc.;
- → prevent becoming "victims of our own success"

3. Continue other R&D efforts

→ maintain adequate staff in addition to above







Key Concerns / Issues

 Continued budget cuts will force reductions in staff making SMD no longer sustainable

 Staff will retire before new hires can be brought onboard and adequately trained

...infrastructure is aging also (IGPP funds are helping)





